

Claims

1. A method for machine weaving an at least two-ply, one-piece airbag or air tube, the method comprising weft threads of differing dtex woven in at least one ply.
2. The method as set forth in claim 1 further comprising, picking on the one hand, standard weft threads of a first dtex and, on the other, reinforcement weft threads having a second, more particularly at least 25% higher dtex.
3. The method as set forth in claim 2 further comprising picking said weft threads having the second, higher dtex with no change in the weft set.
4. The method as set forth in claim 1 further comprising picking said weft threads having a higher third dtex.
5. A method for machine weaving an at least two-ply, one-piece airbag or air tube, wherein weft threads of differing dtex are woven in at least one ply and wherein said weft threads having a defined dtex are picked only in defined warp thread length regions.

6. The method as set forth in claim 5 further comprising picking, on the one hand, standard weft threads of a first dtex and, on the other, reinforcement weft threads having a second, more particularly at least 25% higher dtex.

7. The method as set forth in claim 6 further comprising picking said weft threads having the second, higher dtex with no change in the weft set.

8. The method as set forth in claim 5 further comprising picking weft threads having a higher third dtex.

9. A method for machine weaving an at least two-ply, one-piece airbag or air tube, wherein weft threads of differing dtex are woven in at least one ply and wherein said weft threads having a defined dtex are picked only in defined warp thread length regions wherein part of said weft threads are interwoven only in defined width regions of the air bag.

10. The method as set forth in claim 9 further comprising non-interwoven regions of said weft threads are parted from the airbag or air tube as just woven in the weaving machine.

11. The method as set forth in claim 9 further comprising picking, on the one hand, standard weft threads of a first dtex and, on the other, reinforcement weft threads having a second, more particularly at least 25% higher dtex.

12. The method as set forth in claim 11 further comprising picking said weft threads having the second, higher dtex with no change in the weft set.

13. The method as set forth in claim 9 further comprising employing monofil threads as said weft threads.